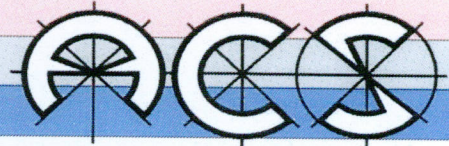




More Design Opportunity



**ARCHITECTURAL  
CEILING SYSTEMS** PTY LTD

INCORPORATED IN WESTERN AUSTRALIA  
A.C.N. 008 782 161

CEILING DESIGN, MANUFACTURE  
INSTALLATION & CONSULTANT SERVICES

Standard Specification No. 33

**Harmoni 180** Ceiling System

**Specification**

Panels shall be installed strictly in accordance with the manufacturer's recommendations and the installer shall be responsible for the neatness and strength of the overall installation.

Provide and install combination wall trim to all perimeter walls to all areas of Harmoni 180 ceilings. Firstly fix 30x46x0.8 galvanised primary angle continuously at 600mm centres to perimeter substrate.

Install ACS P/N 4 Tee Carrier rails suspended from supports above, spanning approximately 1200mm and apart 1200mm (max) centres using 25 x 25 PGI angle compression hangers ACS P/N 63.

Install 180mm wide, perforated ACS P/N 121 Harmoni 180, acoustic felt backed ceiling panels in standard white colour, by means of self drill screws through edge flanges of face panels through to bottom flanges of the carrier tees.

Finally complete the installation by installing the wall trim type ACS P/N 121Z neatly butted end joints and mitred at corners and self drill screw fixed in the extrusions recess side of the finishing trim. The extrusions face colour shall match the ceiling colour and the recess side of the trim and screw head shall be matt black.

The installer shall provide support for additional weight placed on the system as required for other services.

The ceiling contractor shall provide the manufacturer with adequate lead time to complete the manufacturer of the purpose rolled panels. The Builder shall ensure that the ceiling installer is recognised by the manufacturer and given sufficient time to prepare for the installation.

Further technical information available from the manufacturer – **Architectural Ceiling Systems Pty Ltd**

**Notes:**

- **Please select one option in each case before printing specification.**
- **The standard colour is Colorbond Off-White. Other Colorbond options are subject to availability.**

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*Harmoni metal ceiling is manufactured in Perth, Western Australia*